



RESEARCH ARTICLE

EXPERIMENTAL INVESTIGATION ON INCREASING THE STRENGTH OF PERVIOUS CONCRETE BY VARYING THE MIX INGREDIENTS

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ABSTRACT

Pervious concrete or No fineness concrete is a conventional concrete that is used in pavement or car parking's for draining of storm water and increasing the ground water level. This project is mainly based on the investigation and increasing the strength characteristics of Pervious concrete. The mix design is designed considering only cement and coarse aggregate since the concrete is a "NO FINENESS CONCRETE". The mix ratio is considered as 1:6 and the water cement ratio is taken from 0.4-0.45. The admixtures are added in % of cement for Nano silica & % of concrete for polypropylene. The final outcome to be received is increase in the strength of pervious concrete by improving their characteristics and make them utilized for Road pavements.

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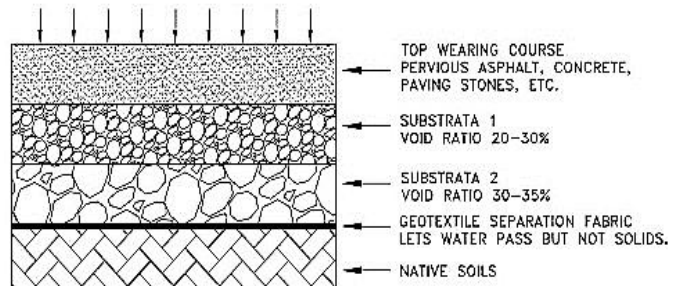
INTRODUCTION

Water logging and depleting ground water table are the two major problems faced by the people all over the world. Even though some places have very well planned drainage facilities it becomes difficult sometimes to drain water from road surfaces. In modern times due to increasing population in developing countries like India the exposure of soil surface to the nature is highly reduced because of increased construction activities. Urbanization reduced soil surface exposure on the top earth surface which is often being covered by a layer of Tar or Concrete for roadway. The ground water level is also reducing due to low rate of infiltration and also the run-off water is generally high. Pervious concrete is one of the modern methods which is highly capable of draining water and also has low strength characteristics. Implementation of pervious concrete roads for Indian conditions is very essential for a beneficial town planning with efficient collection system for run-off water. Pervious concrete is a zero-slump, open graded material consisting of hydraulic cement, coarse aggregate, admixtures and water.

Advantages

- Recharge of local aquifer
- Water budget retention and pollution removal
- Less need for storm sewer
- Green building alternative suitable for many applications
- Natural run-off allows rainwater to drain directly to sub-base

PERVIOUS PAVING THEORY



Future scope of the project

- Pervious concrete can be used as pavements or pathway in high rise apartments to increase the ground water and

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also it can be used in the sides of highway pavements to save run off water

- Implementation of pervious concrete is village roads can be very useful in storm draining system and storing of storm water for agriculture
- This system can also be useful for devising storm draining system in cities by providing pathway for draining and collection of storm water by means of special system
- Implementation of these road for Indian conditions is very essential for a beneficial town planning with efficient collection system for run-off water

### Materials used

General pervious concrete consists of only Cement & Coarse aggregate. Cement is the only binder material used in the project and hence OPC53 grade cement is used. Coarse aggregate size of 15mm to 25mm is used in the project to obtain maximum permeability. Apart from Cement and Aggregate admixtures such as Nano-Silica and Polypropylene are used in this project to increase the Compressive strength and abrasion strength of pervious concrete. Nano silica is added in 5% to 15% weight of cement particles. Polypropylene fibers are used with the concrete and sheets are shredded into pieces and are mixed with concrete.

### Properties of nano silica

- Particle size = 17 Nano
- SiO<sub>2</sub> content = 99.88%
- Tamped density = 44g/l
- pH value = 4.12
- Specific surface area = 202m<sup>2</sup>/g
- Carbon content = 0.06%
- Chloride content = 0.009%
- Loss on Drying @ 105 Deg.C = 0.47
- Sieve Residue = 0.02

### Properties of polypropylene

Density	/ kgm-3	905
Tensile Strength	/ Mpa	33
Tensile Modulus	/ Gpa	1.4
Elongation at Break	/ %	150
Hardness	/ Rockwell	90
Heat Distortion Temp (HDT)	"R" Scale @ 0.45 MPa / °C	105
Heat Distortion Temp (HDT)	@ 1.80 MPa / °C	65
Volume Resistivity	/ logΩm	19
Oxygen Index	/ %	17

### Mix design

Due to the absence of fine aggregate the general design mix is considered as per IS standards from 1:5 to 1:10. The mix ratio of 1:6 is considered to be the mix which yields maximum strength i.e., 1 part of cement and 6 parts of coarse aggregate.

Totally 3 design mix were used such as

- Plain Pervious concrete
- Pervious concrete with Nano Silica
- Pervious concrete with Nano Silica and Polypropylene

	Mix 1	Mix 2	Mix 3
Mix Ratio	1:6	1:6	1:6
Water Cement Ratio	0.45	0.4	0.4
Weight of Admixtures	NA	1.25kgs	8.75 kgs+1.34kgs

### Mixing methods for admixtures

#### Nano silica

Clearly mixing the Nano-Silica with cement. Then mixing the Combination with Aggregate and mixing using adequate water.

#### Polypropylene

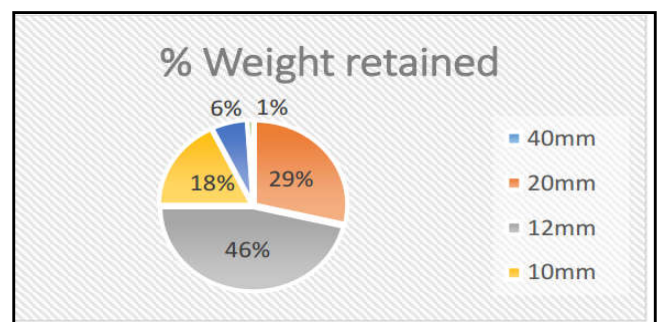
- Mixing partial proportions of polypropylene fibers and sheet pieces with cement and coarse aggregate in equal ratios
- Then mixing those 2 ingredients with adequate amount of water.

### Material testing results

#### Sieve analysis

**Specific gravity** of coarse aggregate is found to be 2.8 and as per IS 2386 (part3):1963, the specific gravity of coarse aggregate should be 2.6 to 2.9.

- % of water absorption of coarse aggregate = 3.5 %
- The specific gravity of cement obtained is 3.08.
- Fineness of cement = 1%
- The percentage of water required for obtaining cement paste of standard consistency = 22.5%



### Testing results

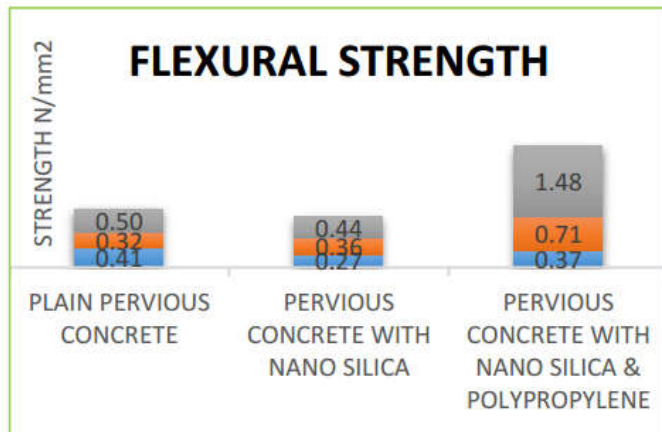
#### Comparative results for Compression

Comparing the results of compression from the 3 type of specimens it is typically found that the mix containing Nano silica has relatively high strength compared with that of the conventional one. It is clearly observed that even though there is a failure in the mix3 but the cubes underwent partial failure rather than complete failure.

MIX	COMPRESSION STRENGTH (N/mm <sup>2</sup> )		
	7 DAYS	14 DAYS	28 DAYS
MIX 1	4.89	5.11	6.67
MIX 2	6.67	8.45	8.45
MIX 3	4.45	3.34	2.22

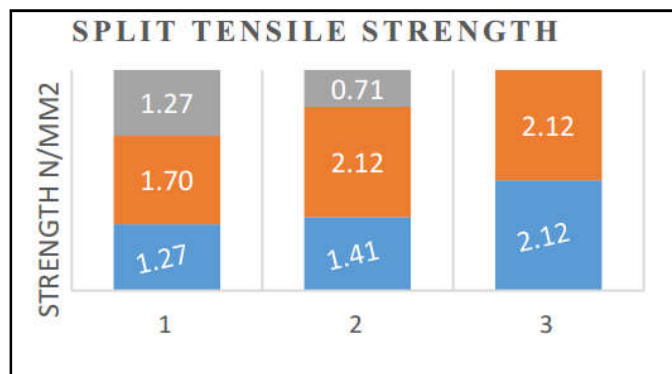
**Comparative results for Split Tensile**

It is clearly seen that the split tensile strength is high for the first two mixes due to the bonding between aggregates and cement. Whereas for mix 3 the split tensile strength is slightly lower than the other two. This might be due to the low bonding between polypropylene fibers and the aggregate.



**Comparative results for Flexure**

Comparing the results of compression from the 3 type of specimens it is typically found the mix containing Nano silica has relatively high strength compared with that of the conventional one. The 3rd mix withstands a high flexural strength than the other 2 mix.



**Permeability analysis**

Permeability test is an important test required for determining the permeability or draining capacity of pervious concrete, which is the core idea of the project. From the testing values it is found that the values of permeability are relatively higher for Conventional concrete, a little low for Pervious concrete with Nano Silica and even low for Pervious concrete with Nano Silica and Polypropylene.

Type of mix	Discharge (m <sup>3</sup> /hr)
Pervious Concrete	15.43
Pervious Concrete with Nano silica	14.51
Pervious Concrete with Nano silica And Polypropylene	12.62



**Failure of mix containing nano silica & polypropylene**

We have gained more strength at the beginning. But gradually it became low during 14 and 28 days of testing. The loss of strength is majorly on the mix containing Nano Silica and Polypropylene. The reduction in strength is due to bonding failure between Cement and polypropylene. This can be rectified if superplasticizer is mixed with polypropylene for better bonding. The testing results clearly shows that the mix 3 containing Nano Silica and Polypropylene has failed. But the failure is only a partial failure and not a complete failure. The bonding of Polypropylene fibers in between the concrete withholds the concrete from complete segregation.

**Conclusion**

Pervious concrete or No fineness concrete can be used as pavement generally and the usage of admixture with conventional Nano silica increases the strength and the mix attained its maximum strength in 14 days itself. So can be used for low road bearing roads. It is also an Environment Friendly system where the ground water is recharged simultaneously. The results were as expected for the conventional pervious concrete in terms of permeability and strength characteristics. The strength is high for conventional pervious concrete and also the concrete layer is capable of draining 15.4 m<sup>3</sup> of water over a surface area of 1m<sup>2</sup> over a time of 1hr. The results of the mix 2 containing Pervious concrete with Nano Silica has relatively high strength and has relatively low permeability of 14.5 m<sup>3</sup> of water over a surface area of 1m<sup>2</sup> over a time of 1hr. The Nano silica is found to be have increased strength during 14 days' strength. As the results exhibit failure results for mix 3 containing Nano Silica and Polypropylene, due to partial bonding between polypropylene fibers and cement. The failure is also a partial failure. The mix doesn't fail completely due to

the bonding between polypropylene fibers. This failure can be rectified by using Super Plasticizer and certain research papers indicated the use of Super Plasticizer helps more bonding between fibrous material and concrete. The project is completely analyzed and it is clearly seen that Conventional pervious concrete and Pervious concrete with Nano silica holds good for strength characteristics. The Permeability is high for Pervious concrete and low for other two mix. Further studies have to be done for increasing strength using polypropylene fibers or other components.

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