



## RESEARCH ARTICLE

### EFFECT OF VARIOUS OPERATING CONDITIONS ON THE COOLING PERFORMANCE OF TRANSCRITICAL ORGANIC RANKINE REFRIGERATION SYSTEM

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#### ABSTRACT

Organic Rankine vapour compression (ORVC) refrigeration systems using waste heat are well known in the literature. In last year's, transcritical organic Rankine vapour compression (TORVC) systems are proposed to increase the system coefficient of performance (COP). This paper presents the parametric simulation results and the performance analysis of TORVC refrigeration system utilizing waste heat using R134a as working fluid under different operating conditions such as evaporation/condensation temperature and degree of superheating/sub-cooling. Heat-to-electrical energy conversion efficiency is also taken into account. System COP is defined using not only the heating energy required for the refrigerant but also electrical energy input to the pump. As waste heat one can consider also exhaust heat of the vehicles. Variation of system COP for different evaporation/condensation temperatures and the degree of superheating/sub-cooling are demonstrated. In the calculation refrigerant temperature and pressure at the heat source are taken as 180°C and 8 MPa.

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## INTRODUCTION

Most important conservation of natural resources is energy recovery from waste heat. We can get refrigeration all the year where we have waste heat in form of flue gases and exhaust gases. Therefore energy recovery from waste heat for refrigeration purposes is one of the appropriate methods. The coupling of Organic Rankine cycle (ORC) and normal inverse Rankine cycle for refrigeration (vapour compression) can be applied for refrigeration from waste heat. This system can be named as organic Rankine vapour compression (ORVC) system. This system is used by Little and Garimella (Little and Garimella, 2011) for 60°C and 120°C waste heat temperatures using R245fa as refrigerant. Similar works are carried out theoretically (Wang et al., 2011) and experimentally (Wang et al., 2011). Aphornratana and Sriveerakul (Aphornratana and Sriveerakul, 2010) obtained a COP of 0.25 for a generator, condenser and evaporator temperatures of 60°C, 35°C and 5°C, respectively. Jeong and Kang (2004) and Li et al., (2013) analyzed different refrigerants for ORVC systems.

For high coefficient of performance (COP), high waste heat sources must be used. For this purpose it is necessary to use transcritical cycles (Yilmaz, 2015). This named transcritical organic Rankine vapour compression (TORVC) system. Refrigerant R134a can be used in most systems, including mobile transport. Therefore, in this work R134a is used. Condensation and evaporation temperatures are very important for system COP. Besides this, the degree of sub-cooling and superheating have influence on the COP. In this work, influence of these parameters is investigated.

### System description

The system is shown schematically in figure 1 and figure 2 (Yilmaz, 2015). In the power cycle, the liquid refrigerant pressure is increased to 8 MPa by the pump. These parameters are selected to get optimum condition as shown by (Yilmaz, 2015). The temperature of the refrigerant is increased till 180°C with waste heat supplied to the heater. The refrigerant produces work in the turbine, which drives the compressor. The refrigerants coming from the compressor and turbine are mixing at point 15 and supplied to the condenser. For the refrigeration purpose, the liquid refrigerant pressure is

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decreased to the evaporator pressure by the expansion valve. The liquid-vapour mixture is introduced into the evaporator and superheated till point 1. The low pressure vapour is compressed and has the property at point 2. Condenser temperature  $T_C = T_4 = T_5$  and the evaporator temperature  $T_6 = T_7 = T_8 = T_9$  are the parameters to be investigated. Besides these, the influence of superheating.

$$\Delta T_{SH} = T_1 - T_8$$

and the influence of sub-cooling

$$\Delta T_{SC} = T_5 - T_6$$

on the system COP's are investigated.

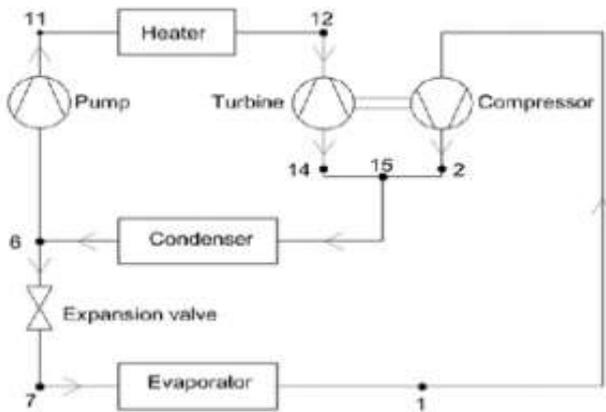


Fig. 1. Schematic presentation of TORVC refrigeration system

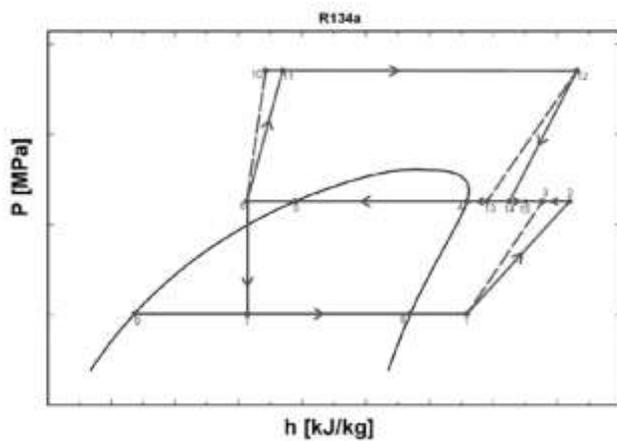


Fig. 2. Schematic presentation of TORVC refrigeration system in p-h diagram

NUMERICAL PROCEDURE

In this work, different COP's are determined.

$$COP_H = \frac{w(h_1 - h_7)}{h_{12} - h_{11}}$$

$$COP_T = \frac{w(h_1 - h_7)}{\frac{(h_{11} - h_6)}{\eta_{pm} \eta_{pe} \eta_e} + (h_{12} - h_{11})}$$

$$COP_W = \frac{w(h_1 - h_7) \eta_{pm} \eta_{pe}}{h_{11} - h_6}$$

COPH is ratio of evaporator capacity to the heat supplied to the system. COPT takes into account both the heat supplied to the heater and the power supplied to the pump. COPW takes only the work given to the pump into consideration. w means, the ratio of the mass flow rates in the power cycle to that in the refrigeration cycle:

$$w = \frac{\dot{M}_c}{\dot{M}_r}$$

which can be determined from

$$w = \eta_{tc} \frac{h_{12} - h_{13}}{h_3 - h_1}$$

With

$$\eta_{tc} = \eta_{ti} \eta_{ci} \eta_{tm} \eta_{cm}$$

RESULTS

In figure 3, 4 and 5; COPH, COPT and COPW values are presented as a function of the condenser temperature  $T_c$ . The high, medium and low efficiencies are given as parameters. In these figures, sub-cooling and superheating temperature differences are assumed as  $\Delta T_{SH} = \Delta T_{SC} = 5$  degree Celsius. Evaporator temperature is given as  $T_e = 10$  degree Celsius.

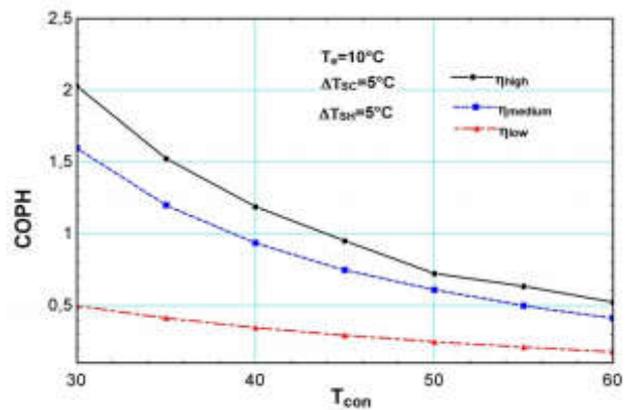


Fig. 3. Influence of the condenser temperature on the COPH for different efficiencies

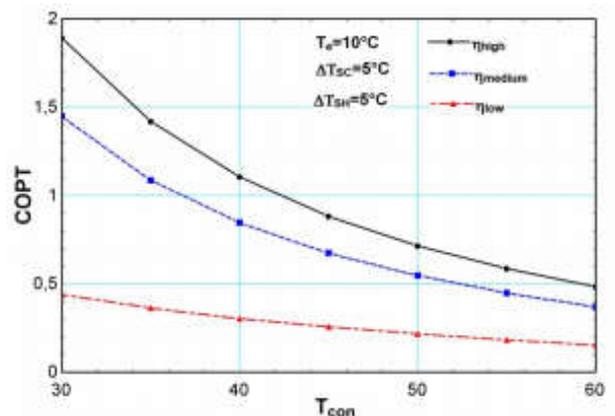


Fig. 4. Influence of the condenser temperature on the COPT for different efficiencies

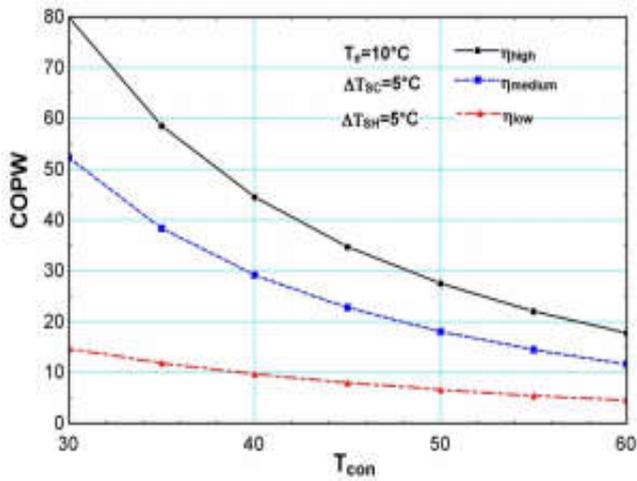


Fig. 5. Influence of the condenser temperature on the COPW for different efficiencies

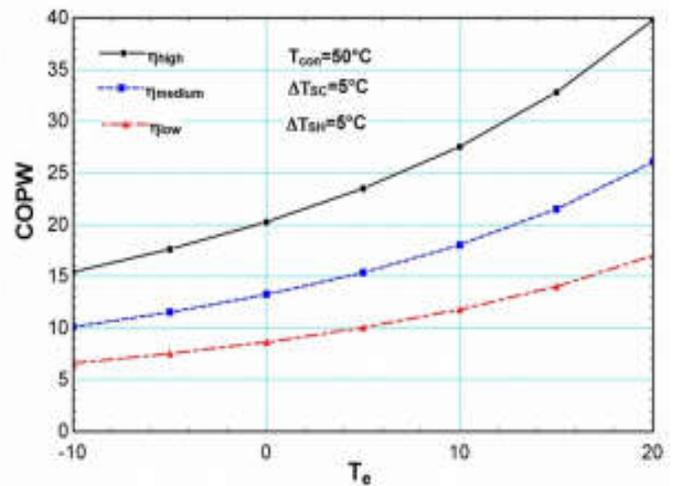


Fig. 8. Influence of the evaporator temperature on the COPW for different efficiencies

AllCOP's are decreasing with increasing of condenser temperature. The influence of the values of the efficiencies is also high. In the figures 6, 7 and 8, the condenser temperature remains constant as  $T_c=50$  degree Celsius and COP's are given dependent of the evaporator temperature  $T_e$ . The dependency of the evaporator temperature is high. Similarly, the efficiencies are very important for the COP's.

In the figures 9 and 10, COP's are given dependent of  $\Delta T_{SH}$  and  $\Delta T_{SC}$ . The evaporator and condenser temperatures are given as constant  $T_c=50$  degree Celsius and  $T_e=10$  degree Celsius respectively. In figure 9,  $\Delta T_{SC} = 5$  degree Celsius and in figure 10,  $\Delta T_{SH} = 5$  degree Celsius are assumed. It is seen from these figures, that, COP's are decreasing with  $\Delta T_{SH}$  but increasing with  $\Delta T_{SC}$ . But the influences are wick and not more than 1% for  $\Delta T_{SH}$  and not more than 13% for  $\Delta T_{SC}$  in the given superheating and sub-cooling temperature ranges.

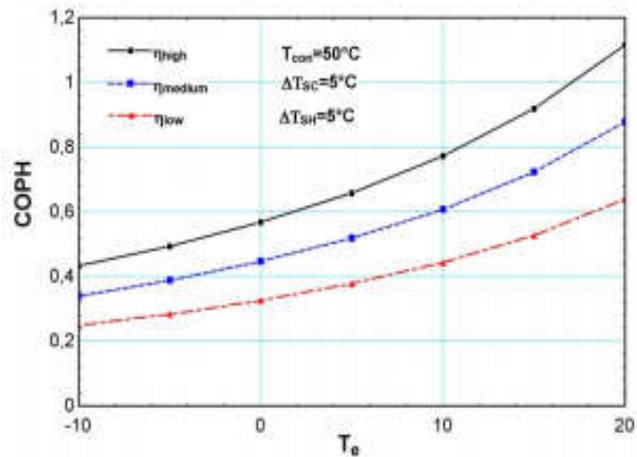


Fig. 6. Influence of the evaporator temperature on the COPH for different efficiencies.

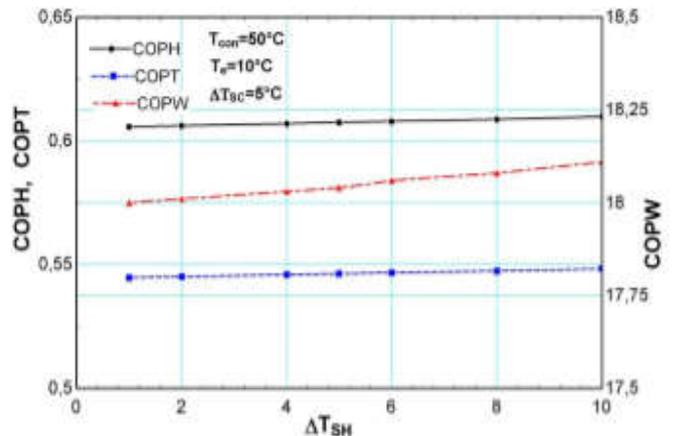


Fig. 9. Influence of the degree of superheating on the COP's

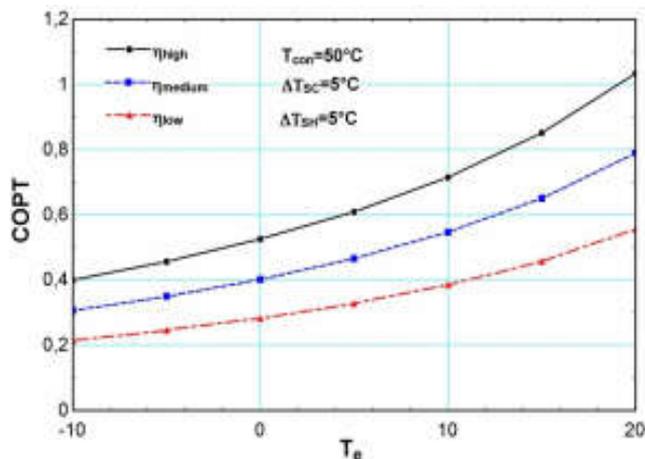


Fig.7. Influence of the evaporator temperature on the COPT for different efficiencies

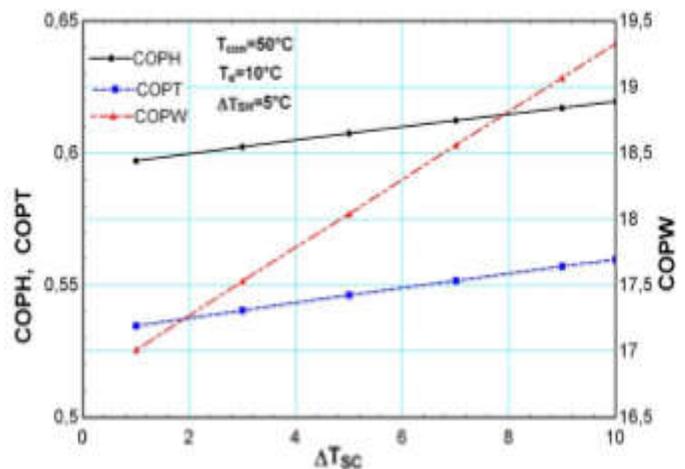


Fig. 10. Influence of the degree of sub-cooling on the COP's

## Conclusion

The influence of evaporator temperature, condenser temperature, and the degree of sub-cooling and superheating temperatures are investigated. It is shown, that the dependence of COP's from condenser and evaporator temperatures is very strong. But the dependence of the COP's from sub-cooling and superheating temperatures is very weak. The assumption of high, medium and low values for the efficiencies in turbine, compressor and pump are very important for the COP's.

## NOMENCLATURE

COP<sub>H</sub> COP, eq. (3)

COP<sub>T</sub> COP, eq. (4)

COP<sub>W</sub> COP, eq. (5)

h	enthalpy, kJkg <sup>-1</sup>
M	refrigerant mass flow rate, kgs <sup>-1</sup>
P	pressure, MPa
T	temperature, °C
w	mass flow ratio, eq. (10)
W	work, kW
ΔT <sub>SC</sub>	sub-cooling temperature difference, °C
ΔT <sub>SH</sub>	superheating temperature difference, °C
η <sub>tc</sub>	turbine-compressor total isentropic mechanical efficiency, eq. (8)
η <sub>ci</sub>	compressor isentropic efficiency
η <sub>em</sub>	compressor mechanical efficiency
η <sub>pi</sub>	pump isentropic efficiency

η <sub>pm</sub>	pump mechanical efficiency
η <sub>ti</sub>	turbine isentropic efficiency
η <sub>tm</sub>	turbine mechanical efficiency

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